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## TECHNICAL COMPARISON CHART

|    | <b>'NORMEX' MAKE BALL TYPE<br/>NON-RETURN VALVE (MODEL: B-01)</b>   |    | <b>CONVENTIONAL FLAP<br/>CHECK VALVES</b>   |
|----|---|----|---|
| 1) | Innovative Patented Design developed with focused research on check valves.   | 1) | Year's old standard design with no efforts made on design developments.   |
| 2) | Internals designed in such a way that laminar flow is not disturbed to a large extent.  | 2) | Turbulence is generated in fluid flow due to design limitations.  |
| 3) | Very low pressure drop across the valve. Therefore ENERGY SAVING, lower pumping time / higher flow.   | 3) | Comparitively higher pressure losses. Highly un-economical in long run.   |
| 4) | Valves is operated by a free flowing rubber coated ball. So no problem of pin breakage, clogging etc.   | 4) | Closing mechanism involves hinge - pin - disc. Call for frequent maintainance prone to clogging.  |
| 5) | For any reason of maintainance/check up valves need not be removed from the pipe line.The cover side can be opened and the valve is ready for check up. So very less down time. | 5) | For maintainance/check up, valve has to be removed from pipe line. So more of down time. If maintainance to take long time, a spare valve is required to start pumping. |
| 6) | Can be lined internally with rubber / FRP for corrosive and erosive applications. then metal parts donot come in contact with fluids.   | 6) | No such possibility. So for these applications, special metallurgy to be used increasing the price of valve.  |
| 7) | Can be installed in HORIZONTAL as well as VERTICAL position.  | 7) | Generally recommended for HORIZONTAL installations only.  |
| 8) | Material used is of grade FG 260 having higher tensile strength (26 N/mm <sup>2</sup> )   | 8) | Material recommended is FG 200 having lower tensile strength (20 N/mm <sup>2</sup> )  |

\* For more details please refer product literature